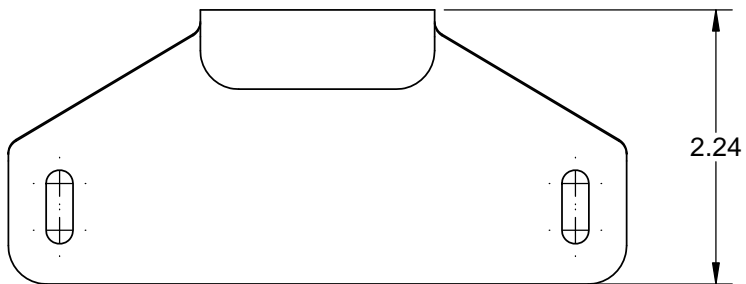
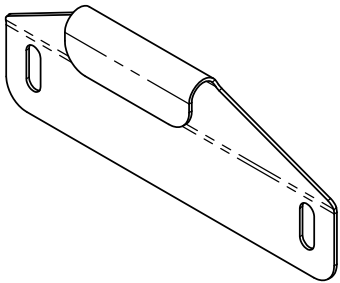
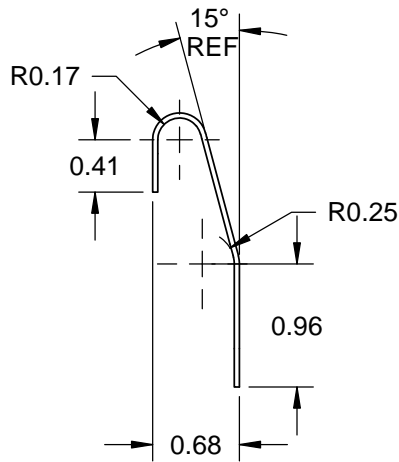


D3199-1F FLAT PATTERN



D3199-1 BRACKET
MADE FROM D3199-1F

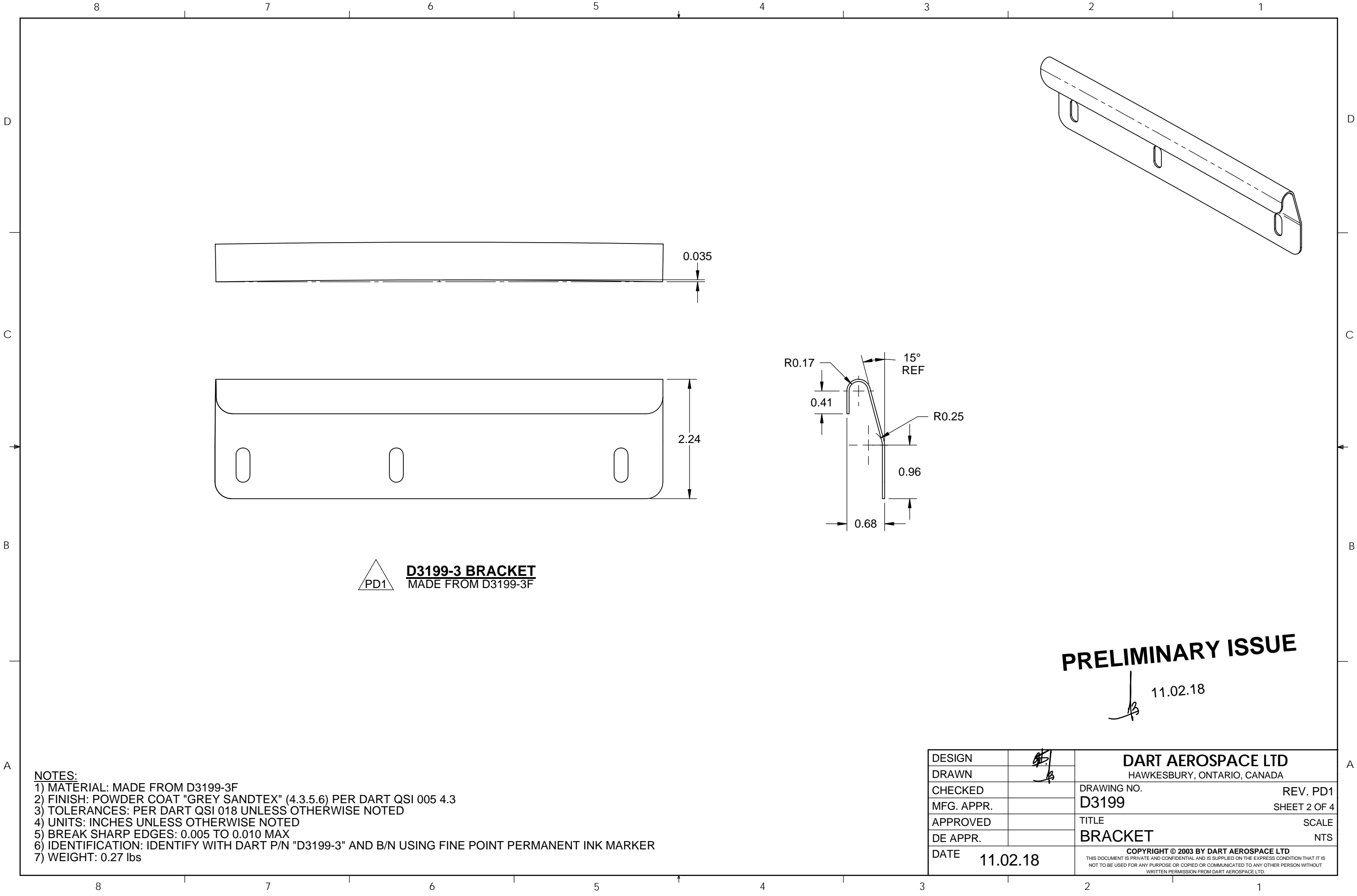


PRELIMINARY ISSUE

11.02.18

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET, 0.040 THICK, ANNEALED, 2B FINISH
PER MIL-S-5059, OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S20GA
 - 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3199-1" AND B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.11 lbs

PD1	SHORTENED D3199-3/-4/-3F PER CUSTOMER FEEDBACK TO ELIMINATE BINDING OF DOOR ONCE BRACKETS ARE INSTALLED.		MB	11.02.18
C	ADD -3/-4 PART (SHEET 2-4)		HS	09.11.19
B	2.24 WAS 2.142; ADD FINISH; UPDATE DWG		CB	06.11.01
A	NEW ISSUE		CP	03.08.05
REV.	DESCRIPTION		BY	DATE
DESIGN		<div>DART AEROSPACE LTD</div> <div>HAWKESBURY, ONTARIO, CANADA</div>		
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED		DRAWING NO.	REV. PD1	
DE APPR.		D3199	SHEET 1 OF 4	
DATE		TITLE	SCALE	
11.02.18		BRACKET	NTS	
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NOTES:

- 1) MATERIAL: MADE FROM D3199-3F
- 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3199-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.27 lbs

